



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9703

Job Sheet 178051



Part No: 646.9703

Job Qty: 2 ea

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/25/18

Job Tracking No:

Due Date: 5/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E Sheets 1-3&7 IPP REV:A NEW ISSUE 16-03-07 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		5/31/18	0.00	0.00	Start Up Stores/Pkg-2		JUN 11 2018
110	Packaging	2 pcs		5/31/18	0.00	0.00	Packaging1-1		JUN 11 2018
120	Small Fab	2 pcs		5/31/18	0.00	0.67	Small Fab-1		DAC
130	QC	2 pcs		5/31/18	0.00	0.00	QC5		38
140	Packaging	2 pcs		5/31/18	0.00	0.00	Packaging3-1	CCX 013	JUN 1 9 2018
150	QC21-SA	2 Ea		5/31/18	0.00	0.00	QC21		21 18-06-19

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note .
Descriptions: 140 - ***IDENTIFY AS PER IAW MPP-120***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
601.1541	Locknut (MS21042L08) (8-32 Thd) (Cad Plated) (100 Q)	12 pcs (6 ea)	90-Start up Operation	5020604 5044234
601.2764	Washer (NAS1149Fn832P)	24 Ea (12 ea)	90-Start up Operation	5020604
646.9711	Blade	4 Ea (2 ea)	90-Start up Operation	5058304
646.9713	Body	2 Ea (1 ea)	90-Start up Operation	5067632
MS27039-08-19	Screw	12 Ea (6 ea)	90-Start up Operation	5044235

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	601.1541	12	0	0
	601.2764	24	0	0
	646.9711	4	92	0
	646.9713	2	2	0
	MS27039-08-19	12	1,299	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐			FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power ☐ Folio/F ☐ Grain ☐ Weld ☐ Wrong ☐ Out o ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐		
OTHER : ☐			By _____ Supervisor Location _____ Initiator _____ Drawing _____ Finish _____ Misread _____ Turning Sequence _____		

Part: 646.9703
Job No: 178051
Serial No/Batch: S079916
Revision: E
Inspector:
Exp. Date:
Instructions:

Container No: S079916

Uart Aerospace
1270 Aberdeen Street
Hawthorn, VIC 3122
Australia
TEL: +61 3 921 6322
Email: sales@dartaero.com
www.dartaero.com